



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3372-041
Job Sheet 181485



Part No: D3372-041

Job Qty: 1 ea

Part Name: Collective Lock As350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Due Date: 8/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A Removed from 9 Digit 06-01-13 JLM IPP Rev:B Added Key ID _____ 06.03.21 EC IPP
Rev:C added D3384-043 DD 10.05.13 verified :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/22/18	8/22/18	0.00	0.00	Start Up Small Fab-2		AUG 07 2018
100	Small Fab	1 pcs	8/22/18	8/22/18	0.00	0.42	Small Fab-3		SMB EL
110	QC	1 pcs	8/22/18	8/22/18	0.00	0.00	QC5		
120	Small Fab	1 pcs	8/22/18	8/22/18	0.00	0.42	Small Fab-3		
130	Small Fab	1 pcs	8/22/18	8/22/18	0.00	0.42	Small Fab-3		
140	Large Fab	1 pcs	8/22/18	8/22/18	0.00	0.14	Large Fab 1		JBL
150	QC	1 pcs	8/22/18	8/22/18	0.00	0.00	QC9		EL
160	Small Fab	1 pcs	8/22/18	8/22/18	0.00	0.31	Small Fab-3		DAS
165	QC	1 pcs	8/22/18	8/22/18	0.00	0.00	QC5		38
170	Packaging	1 pcs	8/22/18	8/22/18	0.00	0.00	Packaging3-1		9-89
180	QC21-SA	1 Ea	8/22/18	8/22/18	0.00	0.00	QC21		DAS 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16WC	Washer	2 Ea (2 ea)	90-Start up Operation	5078477
AN5-42A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM138607
D2728-7	Dart Logo Label	1 (1 ea)	90-Start up Operation	
D3369-5	Spacer	1 Ea (1 ea)	90-Start up Operation	F133504
D3372-1	Main Body	1 Ea (1 ea)	90-Start up Operation	F148519
D3372-5	Cam Lock Shaft	1 Ea (1 ea)	90-Start up Operation	F123362
D3372-7	Slider Body	1 Ea (1 ea)	90-Start up Operation	F163828
D3373-1	Cam Lock	1 Ea (1 ea)	90-Start up Operation	SP19140
D3384-043	Cyclic Sock Assembly	1 Ea (1 ea)	90-Start up Operation	F162418
HX-81	1/4"-20 SHCS 3/8" long	1 Ea (1 ea)	90-Start up Operation	F123436
NAS1149F0463P	Washer	2 Ea (2 ea)	90-Start up Operation	5078478

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16WC	2	1,085	0
	AN5-42A	1	9	0
	D2728-7	1	0	0
	D3369-5	1	23	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	

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DART
 AEROSPACE
 Container No: S099793
 Part: D3372 - 041
 Job No: 181485
 Serial No/Batch: S099793
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

1270 Aberdeen Street
 Haverhill, MA 01830
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

D3372-1	1	1	0
D3372-5	1	5	0
D3372-7	1	5	0
D3373-1	1	15	0
D3384-043	1	3	0
HX-81	1	9	0
NAS1149F0463P	2	1,227	0

Part Specifications

Specifications could not be found.

Plex 7/27/18 2:38 PM Dart.lajeunesse.marie

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